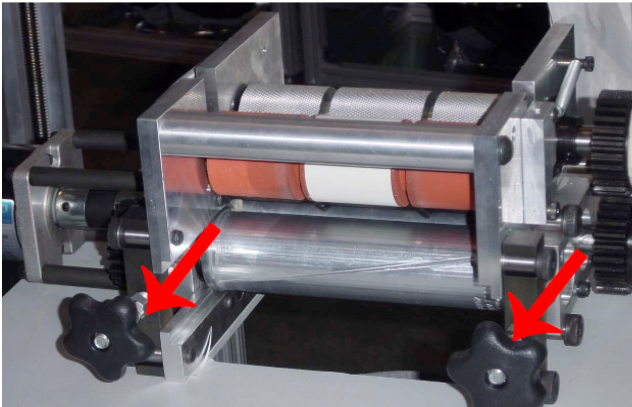


Setting the Cutting Tension Roller

There are two roller tension knobs that are preset from the manufacturer. These two knobs are for adjusting the cutting roller tension. If the roller is not tight enough, it will not cut properly. You may need to adjust it with certain labels. The knobs are set completely in for best tension.



Placement of Chopper

The P3 Waste Chopper should sit directly below your label/note applicator in order for it to run properly, as shown in the following photo. The paper should ride pretty close to the center of the chopper rollers; some play in the paper positioning is to be expected.

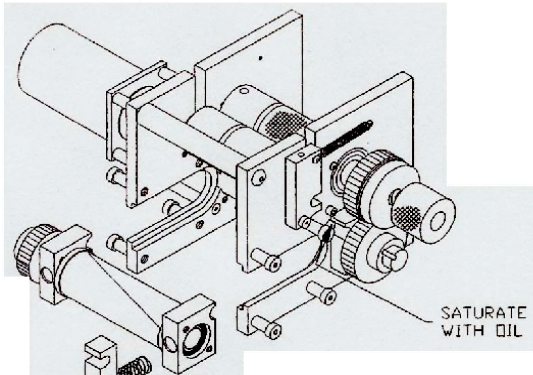


Adjusting the Speed

The P3 Waste Chopper comes with a motor speed adjustment control located on the DC motor speed control box. The chopper should only be set to the speed of the label/note applicator it is used with. If it is set to fast, it will break the perforation in the webbing (label backing). If it is set too slow, slack in the backing will begin to accumulate.

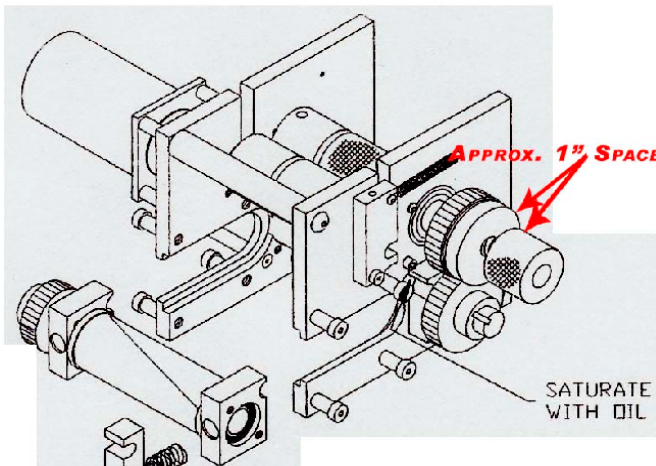
Oiling the Felt Wicks

There are two felt wicks on each side of the P3 Waste Chopper that must be kept oiled by an all purpose 30 weight lubricating oil. It has been pre-oiled before it left the manufacturer, but must remain saturated at all times of operation.



Clutch Tension Adjustment Knob

Set the clutch tension control knob at approximately 1". **DO NOT OIL THE CLUTCH FELT PAD.** If the chopper is slipping too much or not enough, you can adjust the slip clutch control in or out to remedy this problem.



Air Control Valve

The de-ionizer valve is placed on the side of the waste chopper with the Anvil. The anvil is the smooth metal roller. It should be centered up and down and left to right at the factory. The pressure will vary from 5-60psi due to the amount of static buildup. You will find that generally in the winter months when it is dry you will get more static buildup and need more PSI.

Please contact Profitpackaging's service center at (660) 438-7090 with any questions or concerns.

Profitpackaging

P3 Waste Chopper Instruction Manual

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